



**Tampa Sheet Metal Company**  
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## History

Tampa Sheet Metal Company was founded in 1920 by John Jiretz, Sr. John was a skilled craftsman who learned his trade in Austria and Germany. The business has progressed to a modern facility with a fully integrated computer system running on Windows. Tampa Sheet Metal Company is still owned by the Jiretz family and is currently managed by John L. Jiretz, grandson of the founder, and a certified sheet metal contractor.

## Currently

With 25,000 square feet of manufacturing space the company now hosts a full line of production equipment and specializes in small (less than 100 pieces) and medium jobs (100 to 250,000 pieces). Special attention is paid to every detail from your estimate right on through to your finished product to produce a quality part.

## Our Mission Statement

At Tampa Sheet Metal, we have been dedicated to quality and service since our company's inception.

## Your Quote

Tampa Sheet Metal Company uses Vista Software to produce all quotes. Each drawing is carefully reviewed and the manufacturing processes required to produce the parts are planned during the quote process. Our quoting system can provide you with pricing for multiple quantities, to fit your requirements.

## Products

We are a job shop, and produce custom sheet metal work to our customer's blueprints. We have the capacity to make most everything from small brackets, drip pans, electrical cabinets, expansion joints, custom tanks, bar grating, frames, complex assemblies, and enclosures.

## Services We Provide

### Design & Cad Drawings With:

Software Designed just for Sheet Metal.

### Laser Cutting Capacities:

.125 thick Aluminum, .500 Steel, and .190 Stainless Steel

### CNC Punching With: 45 Ton capacity

60 X 144 Sheet Size up to .375 thick.

### NC Shearing Center Capacity:

Up to .250 Thick and 12 feet long.

**Forming Center:** with two 12 foot press brakes, 130 ton capacity, with automatic back gauging, and three sets of rollers.

**Welding Center Including:** Robotic MIG, MIG, stick, Plasma cutting,

75 KVA spotwelder, an overhead hoist for heavy jobs, and a rotary table for tanks.

### Grinding & Finishing & Polishing

**Assembly & Hardware Insertion:** Latches, fasteners, hinges, screws, bolts, nuts, and rivets.

### Special Packaging.

## Industries

We have a diverse background in sheet metal and custom built equipment. We've fabricated equipment for: food and citrus processing, dishwashers, pollution control, tanks for chemicals and wine, can lines, conveyors, light fixtures, heaters, blowers, mixers, machinery frames, panels, hoppers, and elevator buckets.

## Quality

Quality is very important to us. We not only have first piece inspection at each critical point in the manufacturing process, but also final inspection to insure that nothing has been overlooked, and that every detail including the final packaging, is just as the customer ordered. And, Our facility is always open for inspection by our customers.